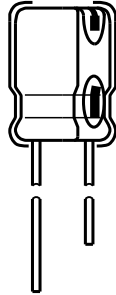


# Aluminum Electrolytic Capacitors



## FEATURES

- Polarized aluminum electrolytic capacitors, non-solid electrolyte
- Radial leads, cylindrical aluminum case
- High CV per unit volume
- Ø 10 mm to Ø 18 mm, 105 °C, up to 10 000 h endurance
- Material categorization: For definitions of compliance please see [www.vishay.com/doc?99912](http://www.vishay.com/doc?99912)


**RoHS**  
COMPLIANT

## APPLICATIONS

- Decoupling, smoothing, filtering, buffering in SMPS
- Power supplies in industrial equipment, UPS
- Specially suitable for lighting ballasts

QUICK REFERENCE DATA			
DESCRIPTION	UNIT	VALUE	
Nominal case sizes (Ø D x L)	mm	10 x 16 to 18 x 40	
Rated capacitance range	µF	6.8 to 330	
Capacitance tolerance	%	± 20 (at 120 Hz, 20 °C)	
Rated voltage range	V <sub>DC</sub>	160 to 400	450
Category temperature range	°C	- 40 to + 105	- 25 to + 105
Endurance	h	8000 to 10 000	
Shelf life	h	1000	

ORDERING INFORMATION						
Part number example: HRC00FE1021VTFL						
<b>HRC</b>	<b>00</b>	<b>KG</b>	<b>101</b>	<b>2V</b>	<b>00</b>	<b>L</b>
SERIES NAME	DESIGN/FORMING	DIMENSIONS	CAPACITANCE	VOLTAGE	PACKING	INTERNAL CODE
		See "Dimensions" table	See "Selection Chart"	See "Selection Chart"	00 = Bulk TF = Ammopack, formed lead <sup>(1)</sup> TN = Ammopack, straight lead <sup>(1)</sup>	

**Note**
<sup>(1)</sup> See "Taping Specifications"

**ADDITIONAL ELECTRICAL DATA**

<b>LEAKAGE CURRENT</b> (Test conditions: $U_R$ , 20 °C)			
RATED VOLTAGE	TIME	CV	VALUE
160 V to 450 V	After 5 min	$\leq 1000$	$I = 0.03 CV + 15$ ( $\mu A$ )
		$> 1000$	$I = 0.02 CV + 25$ ( $\mu A$ )

**Notes**

- Where, C = Rated capacitance in  $\mu F$
- V = Rated DC working voltage in V

<b>DISSIPATION FACTOR</b> ( $\tan \delta$ at 120 Hz, 20 °C)						
RATED VOLTAGE	160	200	250	350	400	450
$\tan \delta$ (max.)	0.20	0.20	0.20	0.24	0.24	0.24

<b>LOW TEMPERATURE BEHAVIOR</b> (at 120 Hz)						
IMPEDANCE RATIO	RATED VOLTAGE					
	160	200	250	350	400	450
$\frac{Z_{(-25\text{ °C})}}{Z_{(+20\text{ °C})}}$	3	3	3	5	5	6
$\frac{Z_{(-40\text{ °C})}}{Z_{(+20\text{ °C})}}$	6	6	6	6	6	-

**Note**

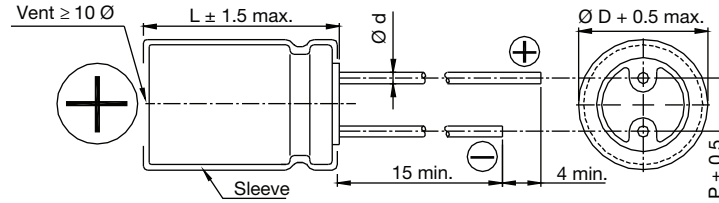
- Impedance ratio shall not exceed the values given in the table.

<b>MULTIPLIER OF RIPPLE CURRENT AS A FUNCTION OF FREQUENCY</b>		
FREQUENCY (Hz)	CAPACITANCE ( $\mu F$ )	
	6.8 TO 82	100 AND UP
120	1.00	1.00
1000	1.75	1.67
10 000	2.25	2.05
100 000 and up	2.50	2.25

<b>TEST PROCEDURES AND REQUIREMENTS</b>				
TEST	TEST TIME	CAPACITANCE CHANGE	DISSIPATION FACTOR	LEAKAGE CURRENT
Endurance <sup>(1)</sup>	8000 h (for $\varnothing D = 10$ mm)	Within $\pm 20$ % of initial value	Less than 200 % of specified value	Within specified value
	10 000 h (for $\varnothing D \geq 12.5$ mm)			
Shelf life <sup>(2)</sup>	1000 h	Within $\pm 20$ % of initial value	Less than 200 % of specified value	Less than 500 % of specified value

**Notes**

- (1) The specifications shall be satisfied when the capacitors are restored to 20 °C after the rated voltage applied with rated ripple current for 8000 h/10 000 h at 105 °C.
- (2) The above specifications shall be satisfied when the capacitors are restored to 20 °C after exposing them for 1000 h at 105 °C without voltage applied. The rated voltage shall be applied to the capacitors before the measurements (refer to JIS C 5101-4 4.1).

**DIMENSIONS** in millimeters


CASE SIZE CODE		$\varnothing D + 0.5$	$L \pm 1.5$	$\varnothing d$	$P \pm 0.5$
DC	10 x 12.5	10	12.5	0.6	5.0
DD	10 x 16	10	16	0.6	5.0
DE	10 x 20	10	20	0.6	5.0
FE	12.5 x 20	12.5	20	0.6	5.0
FG	12.5 x 25	12.5	25	0.6	5.0
JE	16 x 20	16	20	0.8	7.5
JG	16 x 25	16	25	0.8	7.5
KE	18 x 20	18	20	0.8	7.5
KG	18 x 25	18	25	0.8	7.5
KS	18 x 31.5	18	31.5	0.8	7.5
KL	18 x 35.5	18	35.5	0.8	7.5
KK	18 x 40	18	40	0.8	7.5

**Note**

- Please see "Taping Specifications" for details on taped products



<b>SELECTION CHART, DIMENSIONS, AND PERMISSIBLE RIPPLE CURRENT (mA/RMS at 105 °C)</b>										
V <sub>DC</sub>		160 V (2C)			200 V (2D)			250 V (2E)		
CAP.	CODE	Ø D x L	RIPPLE CURRENT		Ø D x L	RIPPLE CURRENT		Ø D x L	RIPPLE CURRENT	
			120 Hz	100 kHz		120 Hz	100 kHz		120 Hz	100 kHz
6.8	6R8	-	-	-	-	-	-	-	-	-
10	100	10 x 12.5	100	250	10 x 16	125	313	10 x 20	140	350
22	220	10 x 16 10 x 20	170 200	425 500	10 x 20	200	500	10 x 20	200	500
33	330	10 x 20	250	625	10 x 20	260	650	12.5 x 20	320	800
47	470	10 x 20	300	750	12.5 x 20	390	975	12.5 x 20	390	975
68	680	12.5 x 20	470	1175	12.5 x 20	470	1175	16 x 20	520	1300
82	820	12.5 x 20	510	1275	16 x 20	550	1375	16 x 20	550	1375
100	101	12.5 x 25 16 x 20	620 630	1395 1418	16 x 20	630	1418	16 x 25	680	1530
120	121	-	-	-	-	-	-	-	-	-
150	151	16 x 25	770	1733	16 x 25	840	1890	18 x 25	860	1935
220	221	16 x 31.5	1020	2295	18 x 25	1050	2363	18 x 31.5	1130	2543
330	331	18 x 35.5	1390	3128	18 x 35.5	1430	3218	-	-	-

<b>SELECTION CHART, DIMENSIONS, AND PERMISSIBLE RIPPLE CURRENT (mA/RMS at 105 °C)</b>										
V <sub>DC</sub>		350 V (2V)			400 V (2G)			450 V (2W)		
CAP.	CODE	Ø D x L	RIPPLE CURRENT		Ø D x L	RIPPLE CURRENT		Ø D x L	RIPPLE CURRENT	
			120 Hz	100 kHz		120 Hz	100 kHz		120 Hz	100 kHz
6.8	6R8	10 x 16	110	275	10 x 16	110	275	10 x 20	110	275
10	100	10 x 20	140	350	10 x 20	140	350	12.5 x 20	180	450
22	220	12.5 x 20	260	650	12.5 x 20	260	650	16 x 20	290	725
33	330	16 x 20	360	900	16 x 20	360	900	16 x 25 18 x 20	390 380	975 950
47	470	16 x 20	430	1075	16 x 25 18 x 20	470 450	1175 1125	18 x 25	480	1200
68	680	16 x 25 18 x 20	560 550	1400 1375	18 x 25	585	1463	18 x 31.5	630	1575
82	820	18 x 25	610	1525	18 x 25	610	1525	18 x 35.5	715	1788
100	101	18 x 25	700	1575	18 x 31.5	765	1721	18 x 40	800	1800
120	121	18 x 31.5	830	1868	18 x 35.5	865	1946	-	-	-
150	151	18 x 35.5	960	2160	18 x 40	985	2216	-	-	-
220	221	-	-	-	-	-	-	-	-	-
330	331	-	-	-	-	-	-	-	-	-

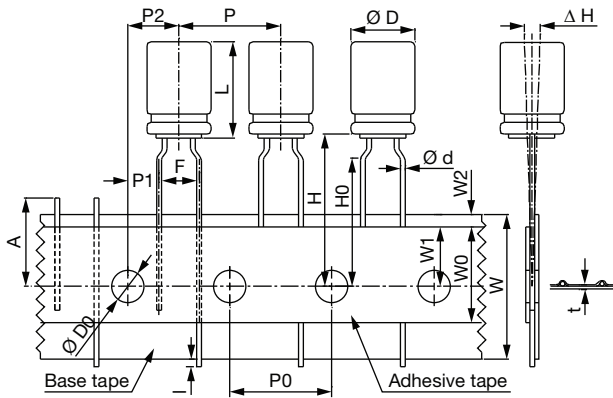


Fig. 1

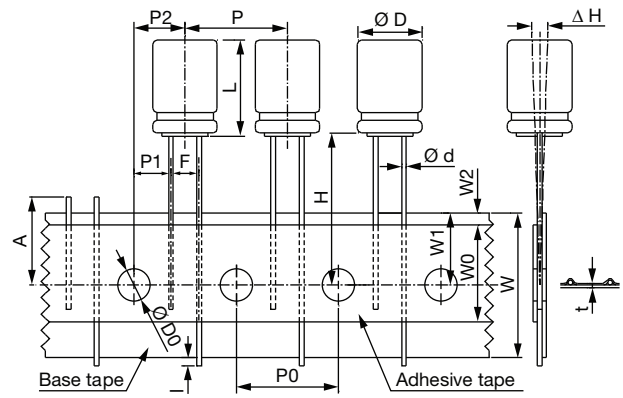


Fig. 3

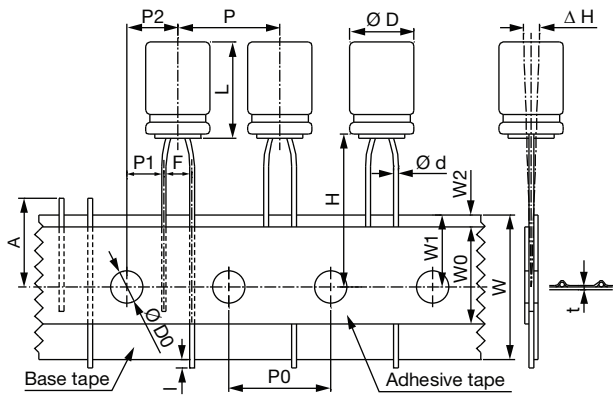


Fig. 2

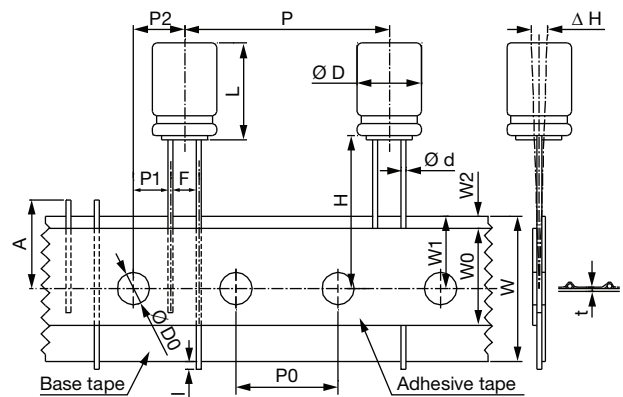


Fig. 4

TAPE SPECIFICATIONS in millimeters																									
PACKING	TF								TN																
	5				7 to 9				≥ 11		5		≥ 7		7 to 9		11.5 to 20		9 to 25						
Ø D	3	4*	5	6.3	8	5	6.3	8*	5	6.3	8	3	4*	5	6.3	8	5	6.3	8	8	TOL.	10	12.5	TOL.	
SYMBOL																									
Ø d	0.4	0.45		0.5		0.5		0.6		0.4	0.45		0.5		0.5		0.6		± 0.05		0.6		± 0.05		
F	5.0			5.0			5.0			2.5		2.5		3.5		3.5		+ 0.8/- 0.2		5.0		+ 0.8/- 0.2			
H	17.5			17.5			18.5		20.0		17.5		17.5		17.5		18.5		± 0.75		18.5		± 0.75		
H0	16.0			16.0			16.0			-		-		-		-		± 0.5		-		± 0.5			
P	12.7			12.7			12.7			12.7		12.7		12.7		12.7		± 1.0		12.7		25.4		± 1.0	
P0	12.7			12.7			12.7			12.7		12.7		12.7		12.7		± 0.2		12.7		± 0.2			
P1	3.85		3.85		3.85		3.85		5.1		5.1		4.6		4.6		± 0.5		3.85		± 0.7				
P2	6.35		6.35		6.35		6.35		6.35		6.35		6.35		6.35		± 1.0		6.35		± 1.3				
W	18.0			18.0			18.0			18.0		18.0		18.0		18.0		± 0.5		18.0		± 0.5			
W0	6.0		10.0		10.0		12		6.0		10.0		10.0		12.0		Min.		12.0		Min.				
W1	9.0		9.0		9.0		9.0		9.0		9.0		9.0		9.0		± 0.5		9.0		± 0.5				
W2	1.5		1.5		1.5		1.5		1.5		1.5		1.5		1.5		Max.		1.5		Max.				
A	11.0		11.0		11.0		11.0		11.0		11.0		11.0		11.0		Max.		11.0		Max.				
Ø D0	4.0		4.0		4.0		4.0		4.0		4.0		4.0		4.0		± 0.2		4.0		± 0.2				
Δ H	0			0			0			0		0		0		0		± 1.0		0		± 1.0			
l	1.0		1.0		1.0		1.0		1.0		1.0		1.0		1.0		Max.		1.0		Max.				
t	0.7		0.7		0.7		0.7		0.7		0.7		0.7		0.7		± 0.2		0.7		± 0.2				
Fig. No.	1					2		3		2		3		3		3		3			3		4		

Notes

- For Ø D = 10, H = 20.0 ± 0.5 is available, in this case, the dimensions of H is not specified
- 4 Ø in mark of "\*" is 4 Ø x 7 L the same spec. "TN" packing: 5 to 6.3 Ø x 11 L in H is 18.5
- For 3 to 8 Ø x 5 L, W0 = 10.0 is available

**PACKAGING**

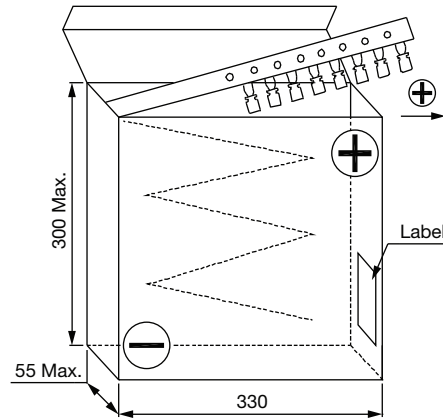


Fig. 5 - Ammopack box

PACKAGING QUANTITY (pcs per box)							
Ø D (mm)	3	4	5	6.3	8	10	12.5
TF, TN	3000	2000	2000	2000	1000	500	300

**Note**

- The component shall be oriented on the tape as such that the positive lead is leading or the negative lead is leading with customer's request